## Plano Model Products - #14941 SD40 Step Tread Set - Atheam Model

The prototypical sized steps in this kit are designed to be used on Athearns SD40 model. They were designed to be used on undecorated models, but they can be used on pre-decorated models as well. More care will be needed to minimize paint damage. The illustrations on the back of this sheet show how the parts should look after bending to shape and ready to install.

Carefully remove plastic corner steps from each corner of models sill unit/frame. Leave a small lip on each edge to mount the new brass step on.

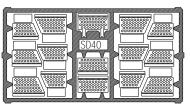
Remove brass steps from fret, one at a time, and form to shape. Bend outer front edge of step down 90 degrees at half etch score line (score lines are the inside of all bends). The kick plate on the back of each step bends up 90 degrees in the opposite direction of the front lip. Position step in correct corner and position so it rests on the small lips left from the plastic step. Glue in place (liquid cement will work) when satisfied with placement. Continue until all corner steps are added.

Yes, the model comes with metal cab subbase steps and replacement may not really be needed. The brass steps give you the option to have matching steps with the front lip and same pattern.

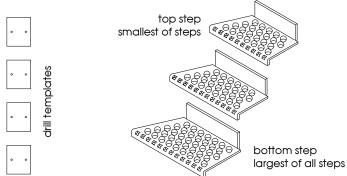
If replacing cab steps, remove old steps, bend

front lip down 90 degrees and install in same place. The front left step has two mounting pins to hold it in place. There are drill templates below that can be used to accurately center it on the front surface of the battery box. Drill #78 holes and mount in place

This completes the adding of the new steps to your SD40. Touch up paint if needed. Thank you for using our product on your model. See your local hobby dealer for all of our photo etched details or visit us online.



<< Parts as packaged. Trim parts from fret as needed. The fret is the shaded area shown and is discarded when empty.



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